

RECOMMENDED TORQUE SPECIFICATIONS	
Component	Torque (in-lbs)
6-32 Mounting Inserts	6 to 8
M3 Mounting Screws	4 to 5
10-32 Screw Terminals	14 to 15
M5 Terminal Screws	14 to 15
10-32 Stud Terminals	13 to 14
M5 Stud Terminals	13 to 14
1/4 - 20 Stud Terminals	40 to 45
M6 Stud Terminals	40 to 45
<i>Where applicable, mechanical support must be provide to the terminals when applying torque</i>	